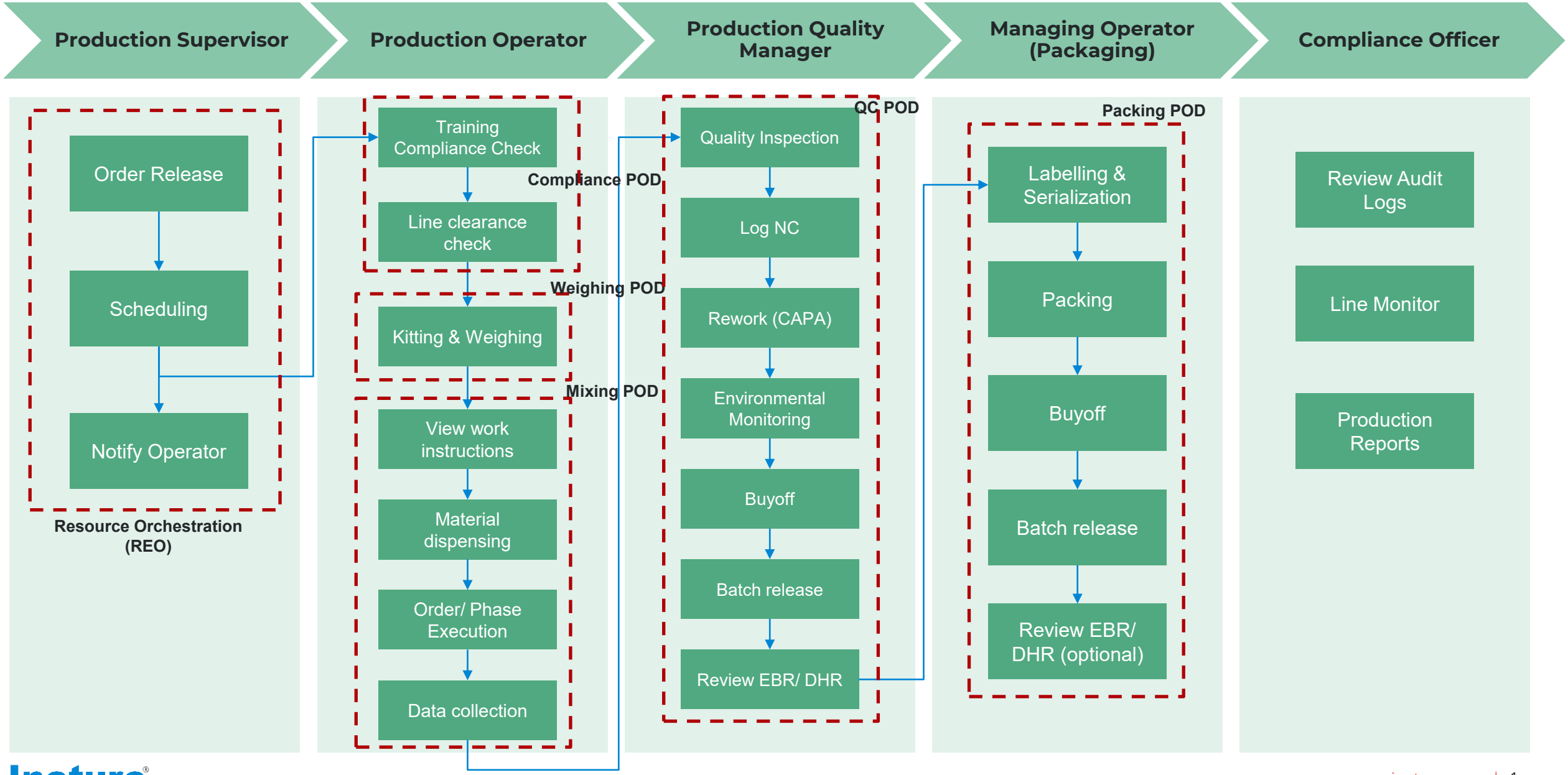Pharma/ Life Sciences Manufacturing Process